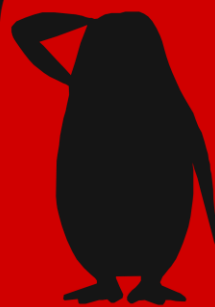


RICO



OnyxTronix #2231



RICO

OnyxTronix 2025 Robot



PRESENTED BY **HMS**
Coral Reef Foundation





Science can amuse and fascinate us all, but it is engineering that changes the world

- Isaac Asimov

- 05** Robots performance
- 06** Engineering processes
- 08** Game analysis
- 09** Concept to Product
- 10** Prototypes
- 11** CAD
- 12** Manufacturing
- 13** Assembly

- 14** Chassis
- 15** Climber
- 20** Algae Intake
- 25** End Effector
- 28** Elevator
- 30** Autonomous
- 31** Robot operation



REEFSCAPESM

PRESENTED BY **HAAS**
Gene Haas Foundation

Engineering Process

~2 Days~



Game analysis
QFD - defining
and prioritizing
the robot actions

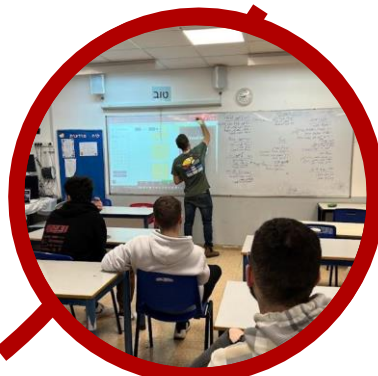


CAD
developing robot
3D design model
and integrating the
different systems
7 Days



Prototyping
validating ideas
and finding of
optimized setups

Week 1 – 5 Days



PDR
evaluation of
systems prototypes
and integrating into
robot

Summary of week
1

Prototype robot-proving the
integration



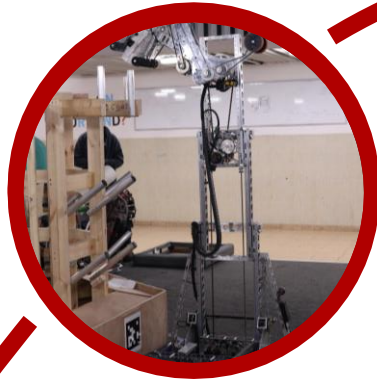
CDR
final evaluation and
revision of the robot
3D model

Summary of robot-β
product

Testing & Modeling

mechanical test on robot- β
in the same time as
changing and improving
the modeling for robot- α

Finished modeling robot- α in the
end of week 4



Production & Assembly

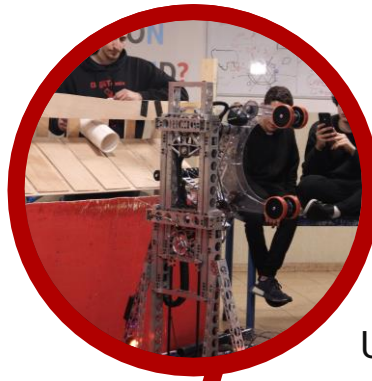
production and
assembly of robot- α

In the end of week 5 – after 35
days robot- α is assembled



Testing, improving and fine tuning the different systems

Until the competition –
changes\upgrades\additions
in robot- α



Production & Assembly

manufacturing robot- β in the
workshop, while assembling it

Complete production and assembly in 5
days, after 19 days robot- β is assembled
and wired.



Game Analysis

QFD - Defining, prioritizing and brainstorming

1 Defining and prioritizing robot capabilities

Fundamentals Basic Abilities

Must have High priority

Advantage Mid Priority

Nice to have Low Priority

Low center of mass

Score L1 – L4

Wide feeder
intake

Double sided Algae
scoring

Score both game
pieces instantly

Hold 2 game pieces
simultaneously

Scoring net from
high point

Body climb

passing between
Cages

Deep cage climbing

Algae floor intake

Object detection

Minimal exit from
frame perimeter

Algae removal &
net / processor
scoring

Swinging cage
handling

Coral conveying

instant intake ability
for both game
pieces

intake vertical
Coral from Coral
station

Coral floor intake

Shallow Cage climb

2 Concepts Brainstorms

We split the team into brainstorming rooms, with students from all sub teams (mechanics, hardware, outreach etc.) and brainstorm together how to implement the robot capabilities into mechanical systems for our robot. Prioritize which ideas we would like to test through the upcoming week – prototypes week. According to the game analysis and strategy priorities. we summarized the prototypes and analyzed the game once again with additional knowledge that we collected throughout the prototype week to avoid future mistakes and prevent time wasting.





CONCEPTS

We built wood and aluminum-made prototypes, aimed at validating ideas that meet the requirements for the robot, according to the game analysis. We checked the feasibility, desired pressure, types of materials, sizes, and more.



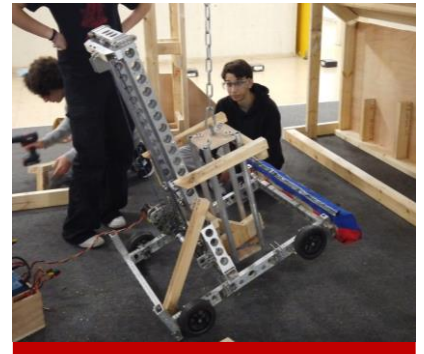
Proof of Concept

We built several concepts for each action that the robot needs to perform. That way, we could compare different concepts and find the one that led to the optimal result.



Optimizing Values

After proving the concept, we tested different pressures and sizes to find the best results for our priorities.



We conduct a **Preliminary Design Review (PDR)** meeting, selecting the designs for our robot.

After selecting each prototype individually, we intergraded them into a "prototype robot" and ran integration and logic tests on it.

From concept to product

This year we developed our robot in three stages: **prototype bot**, **robot-β**, **robot-α**, in order to make the best robot possible. We made a fully detailed work plan and agile schedule to support this way of work and R&D

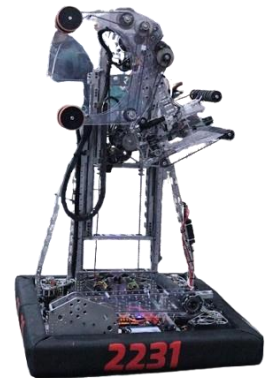
Prototype robot



Designed to ensure integration between all systems selected from the prototypes. After selecting the prototypes, we assembled them into a complete robot, and began integration and software algorithm tests

Beta robot

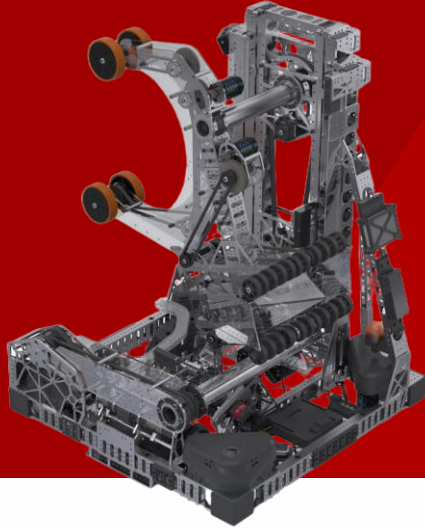
Robot-β is the first robot to be designed and assembled. After volume testing and integration of the prototype robot, on which we will perform tests of all mechanisms and their integration more precisely.



Alpha robot

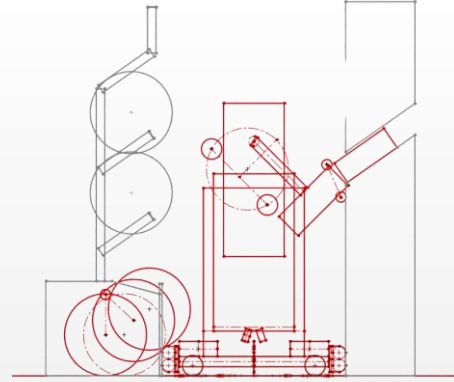


After completing the design modification from the tests on Robot-β, we manufacture, assemble, and wire Robot-α. A robot that will be used for the competitions. all while updating Robot-β accordingly to **work simultaneously on both β and α.**



CAD

We 3D modeled each and every part of our robot in SOLIDWORKS to match our reliability and precision expectations. Throughout the years, we have developed several creative and unique features we are very proud of:



2D Modeling

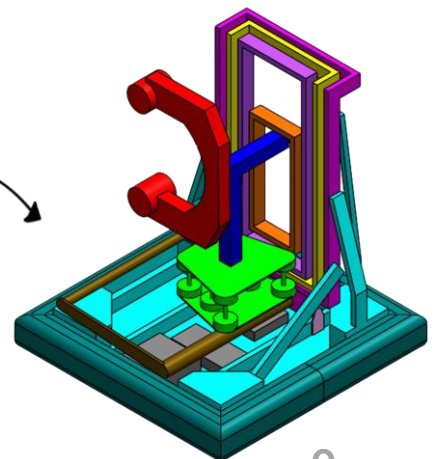
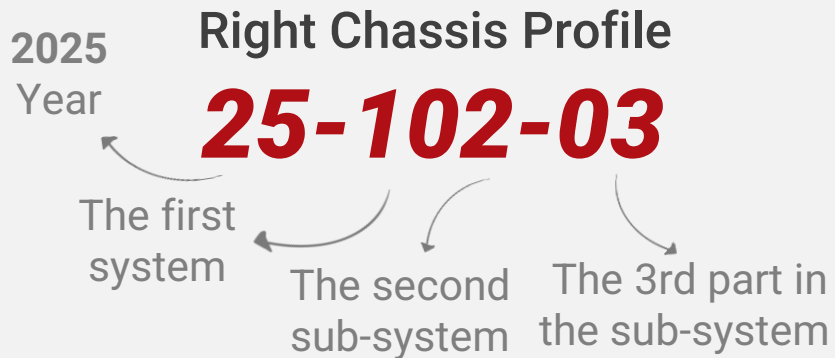
We begin the CAD process by modeling a 2D sketch of each subsystem in order to determine the key dimensions of the system's geometry and simulate motion.

Unique SKU System

We use serial numbers for all our parts, for example:

Using the SKU system simplifies the manufacturing, eliminating duplication of parts and streamlining the manufacturing process to be organized and efficient.

In order to avoid integration issues, we have created a simplified model of the robot that assists in understanding the **volumes** of each system, ease of executing to robot model, and perform **geometric testing**.



Manufacturing the Robot

Before we begin manufacturing the robots, we hold a CDR - **Critical Design Review** meeting, to summarize the 3D model, and receive remarks about the robot design and its function. To send it to manufacturing without any mistake.

Robot parts list

35%

In-house 3D
printers

15%

In-house lathe
machine

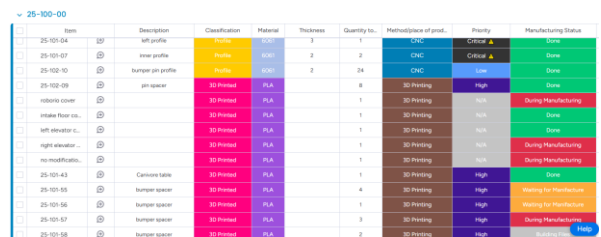
35%

In-house CNC
machine

15%

Commercial
off-the-shelf

We have created a **Bill Of Materials** table in  **monday.com** to manage our process in the most professional way possible. We wrote for each part SKU, description, quantity, material, status, and much more.

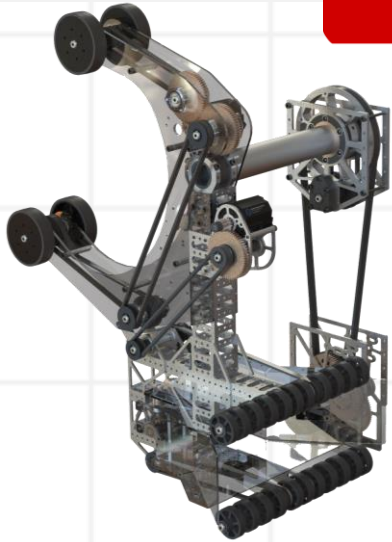


Item	Description	Classification	Material	Thickness	Quantity to	Method (place of prod.)	Priority	Manufacturing Status
25-101-04	left profile	Profile	Alu	3	1	CNC	Critical	Done
25-101-07	sear profile	Profile	Alu	2	2	CNC	Critical	Done
25-102-10	bumper pin profile	Profile	Alu	2	24	CNC	High	Done
25-102-09	pin spacer	3D Printed	PLA		8	3D Printing	High	During Manufacturing
robot cover		3D Printed	PLA		1	3D Printing	High	Done
stable floor cyl.		3D Printed	PLA		1	3D Printing	High	Done
left elevator cyl.		3D Printed	PLA		1	3D Printing	High	Done
right elevator cyl.		3D Printed	PLA		1	3D Printing	High	During Manufacturing
no modification		3D Printed	PLA		1	3D Printing	High	During Manufacturing
25-101-43	camshaft	3D Printed	PLA		1	3D Printing	High	Done
25-101-55	bumper spacer	3D Printed	PLA		4	3D Printing	High	Waiting for Manufacturing
25-101-56	bumper spacer	3D Printed	PLA		1	3D Printing	High	Waiting for Manufacturing
25-101-57	bumper spacer	3D Printed	PLA		3	3D Printing	High	During Manufacturing
25-101-58	bumper spacer	3D Printed	PLA		2	3D Printing	High	During Manufacturing

The order of the manufacturing process is according to mechanisms. Firstly, we manufacture all parts of the first mechanism that have been prioritized, and only then do we move on to the next mechanism allowing us to assemble mechanisms at the time of manufacturing the other, optimizing our assembling time.

Following the production of two robots, in robot- β , our prioritization is different - speed will be more important than quality, but to a certain extent, we gave up on the material weight removal in the various parts, thus saving valuable time. In contrast to robot- α , where quality is important, as well as speed, therefore the parts are manufactured in house more carefully and sometimes outsourced.

RICO



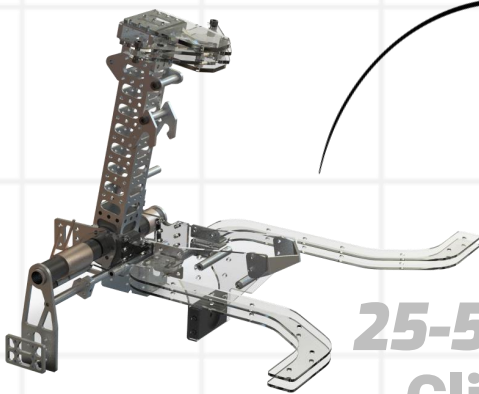
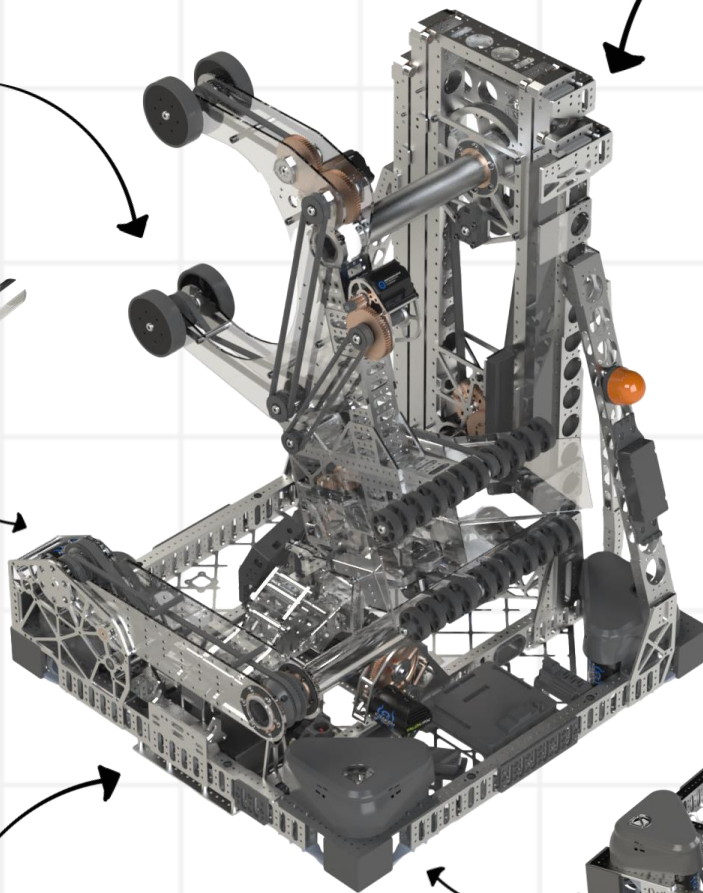
25-300-00
End Effector



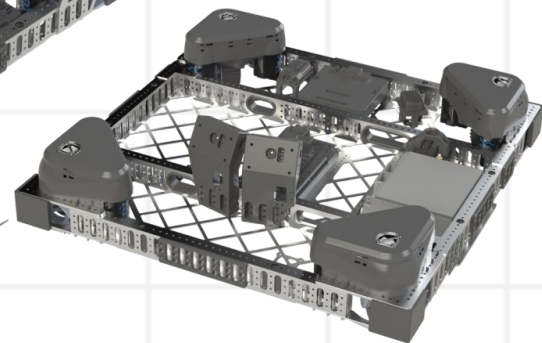
25-400-00
Elevator



25-200-00
Algae Floor
intake



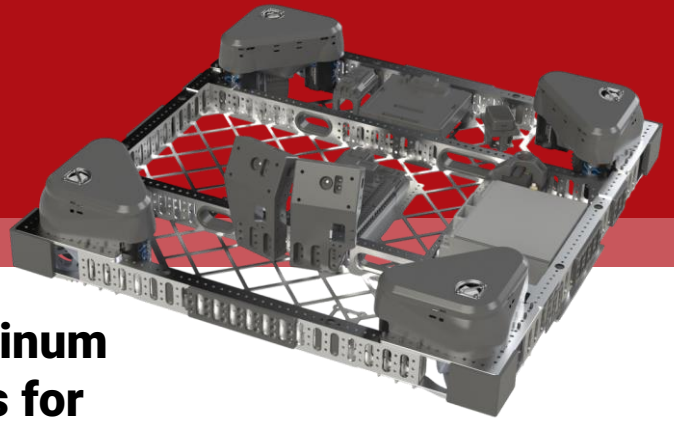
25-500-00
Climber



25-100-00
Chassis

Chassis

25-100-00

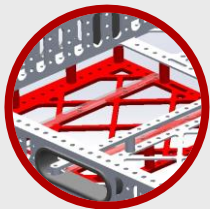


A closed chassis consisting of 4 aluminum profiles and 2 additional inner profiles for reinforcement and systems integration

Consisting of 4 SDS MK4i Swerve modules, each powered by 2 Kraken X60 motors with a gear ratio of 1:7.2

We chose to change the gear ratio to L2 with a T13 gear instead of a T14 to have higher acceleration in exchange of lowering the maximum velocity of the system

14.6kg



The battery is lowered under the chassis in order to lower the center of mass of the robot



Custom lightweight 3D prints for covering and protecting the Swerve modules



Slots in the inner profiles for a comfortable and safe cable passage

5.5 m/s²
Maximum acceleration

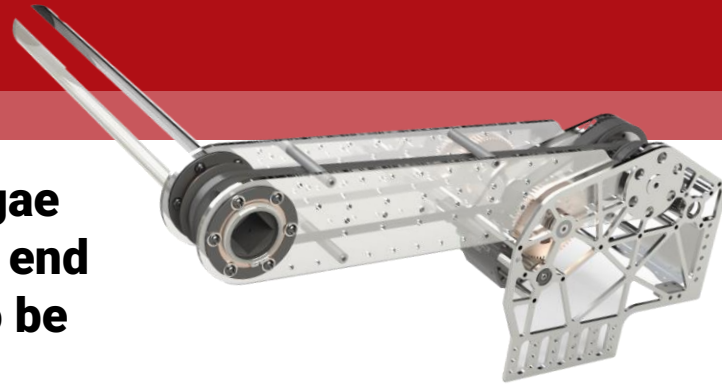
Checks the input and eliminates involuntary movements like collisions with other robots for a stable, professional, and smooth ride.

Using functions from advanced libraries in order to make the swerve faster and more sensitive

Autonomous driving to the REEF from every point on the field using AutoPilot powered by Vision and odometry

Ground Intake

25-200-00



The system was designed to intake Algae from the floor and transfer them to the end effector in 0.5 seconds. It was made to be robust and withstand collisions.

The system consists of 2 Kraken X60 motors:

- one for opening the system with a gear ratio of 1:9.6
- one for powering the intake tube with a gear ratio of 1:4.5

3.2kg



The intake tube is held from **1 side only** in order to **save space** inside the robot



The main structure is made of polycarbonate in order for it to be **flexible** and **withstand collisions** while opened outside the robot perimeter

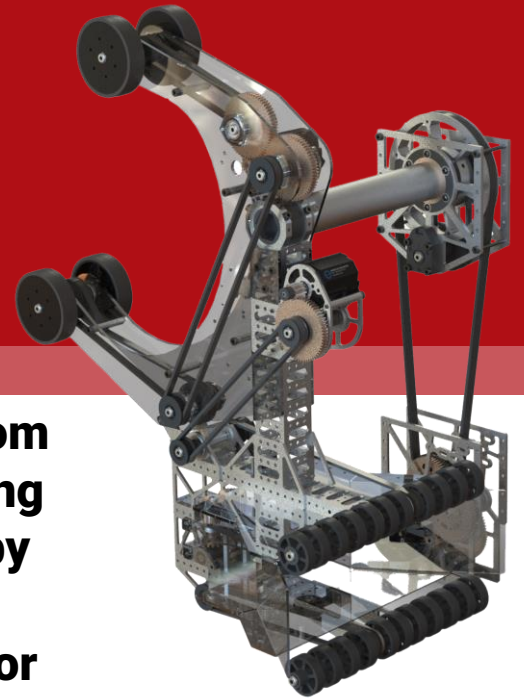
0.5 Seconds for intake

Integration of the event sequence between the Ground Intake opening and the End Effector

The system is closed using a limit switch inside the End effector

End Effector

25-300-00



The system was designed to collect Corals from the feeder and Algae from the REEF and scoring them. The rotation of the system is powered by a Kraken X60 motor and each of the end mechanisms is powered by a Kraken X44 motor

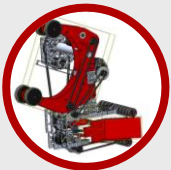
For the Algae and the Coral intake there's a gear ratio of 1:5 each, and for the rotation of the system the ratio is 1:95

The rotation of the end effectors helps saving time in driving between the feeder and the REEF, and holding 2 game pieces simultaneously with the ability to score them independently

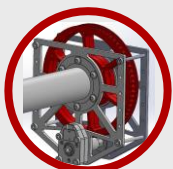
9.4kg



Angle inversion in the Coral mechanism drive using Bevel Gears **to save space and weight**



Both mechanisms are made of **polycarbonate** to reduce weight at the far end of the system, thereby decreasing the moment of inertia



System rotation by using a **self-made** timing wheel to create **maximum stability** and keeping the weight as low as possible

0.8 Seconds for intake - score rotation

The coral navigates through the coral intake by using 2 distance sensors according to the difference between the arrival times of the coral to the sensor

The system rotates in a way that considers the direction the robot is driving and its location

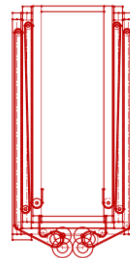
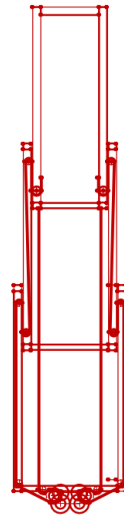
An algae ejection formula using a ball navigation mechanism and the robots location

Elevator

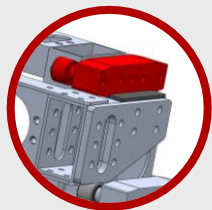
25-400-00

The system was designed to be able to reach a height that allows feeder intake, all REEF levels and net scoring in a fast and efficient way while keeping maximum stability.

the system is powered by 2 Kraken X60 motors with a gear ratio of 1:9.3



10kg



Self-made bearing blocks inside the profiles that keep the elevator stages fixed



Both motors are **connected** by gears to ensure **symmetrical movement**



operation by **open timing belts** which provide **better stability** and more control over the tension of the belt & the elevator's movement

0.7 Seconds for full opening

Controlled using the robot's location and considering the mechanisms weight and the force that the strings activate

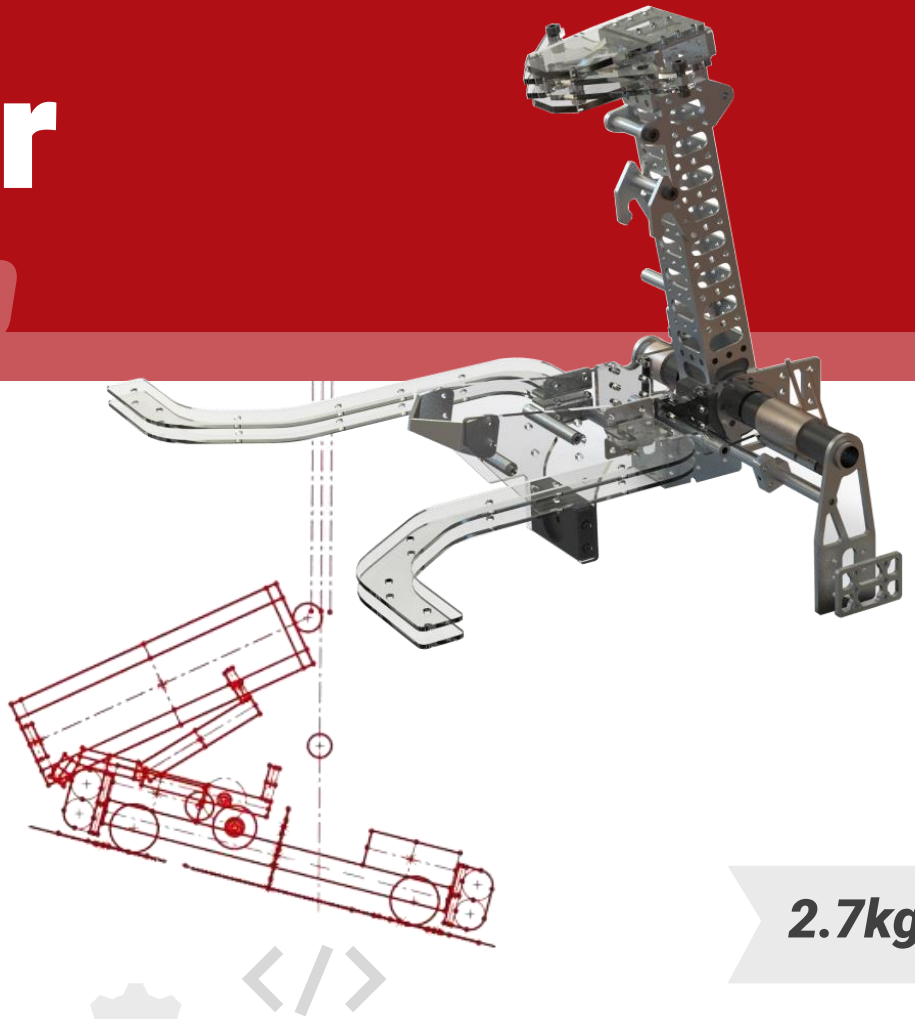
The change in the elevators speed considers the speed of the rest of the mechanisms to avoid an overload on the mechanism

Coded to perform multi-systemic sequences with integration considering End Effector

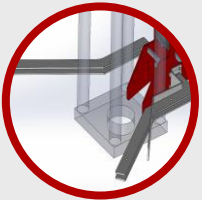
Climber

25-500-00

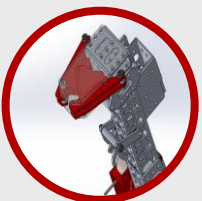
The system was designed to lift the robot while grasping the DEEP CAGE in a balanced way without touching the ground. The system is powered by a Kraken X60 motor with a gear ratio of 1:21.6



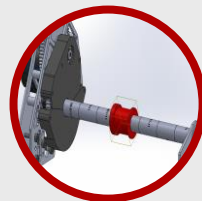
2.7kg



The system has a “leg” responsible for **holding the CAGE in place** during climbing which stays locked **using hooks**



The “beak” is a passive mechanism that **clamps** onto the CAGE using **the robot's weight**



Throughout the game the leg is **held closed** by **hooks geometrically designed** to pull it to the opposite direction

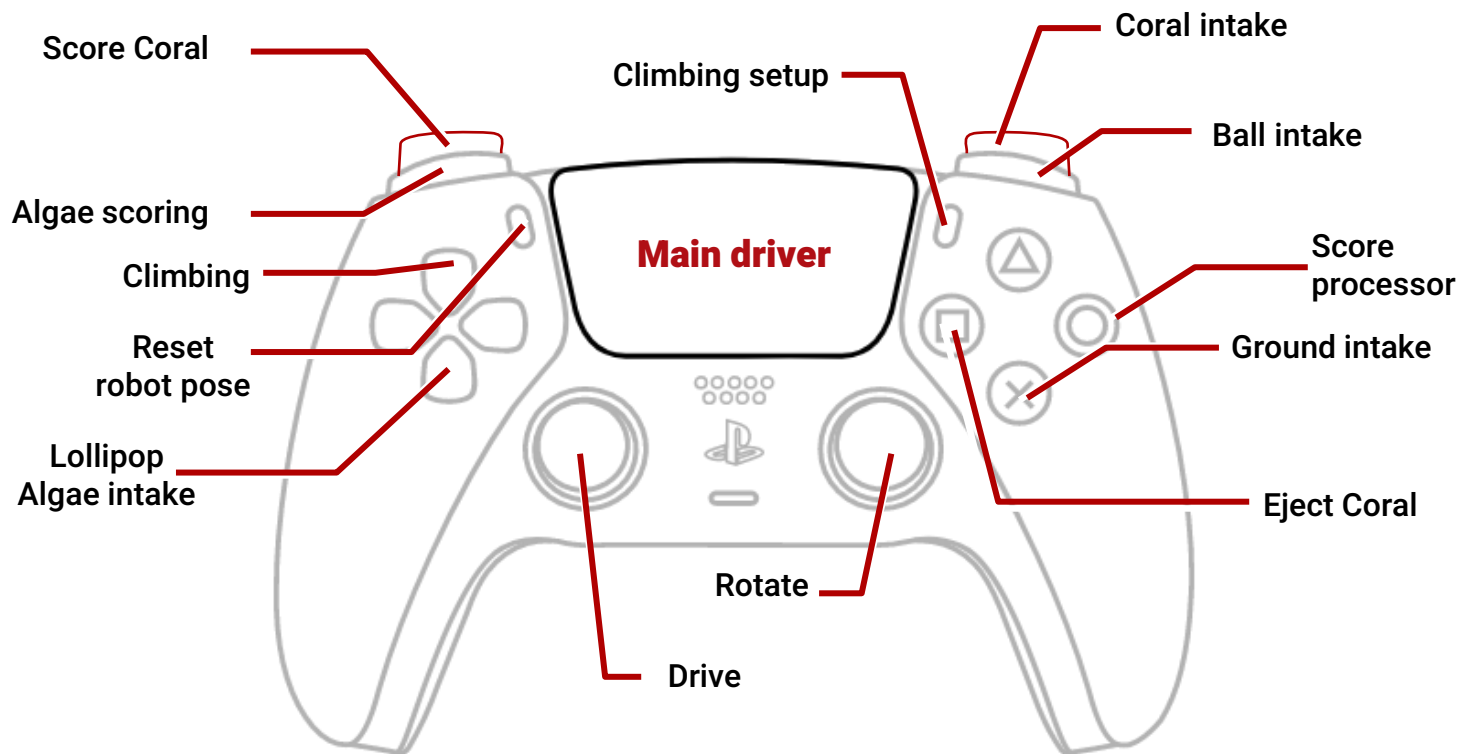
1.0 Seconds until the robot's in the air

The system is designed to find the optimal speed at which the robot is stable and the system's operation time is minimized

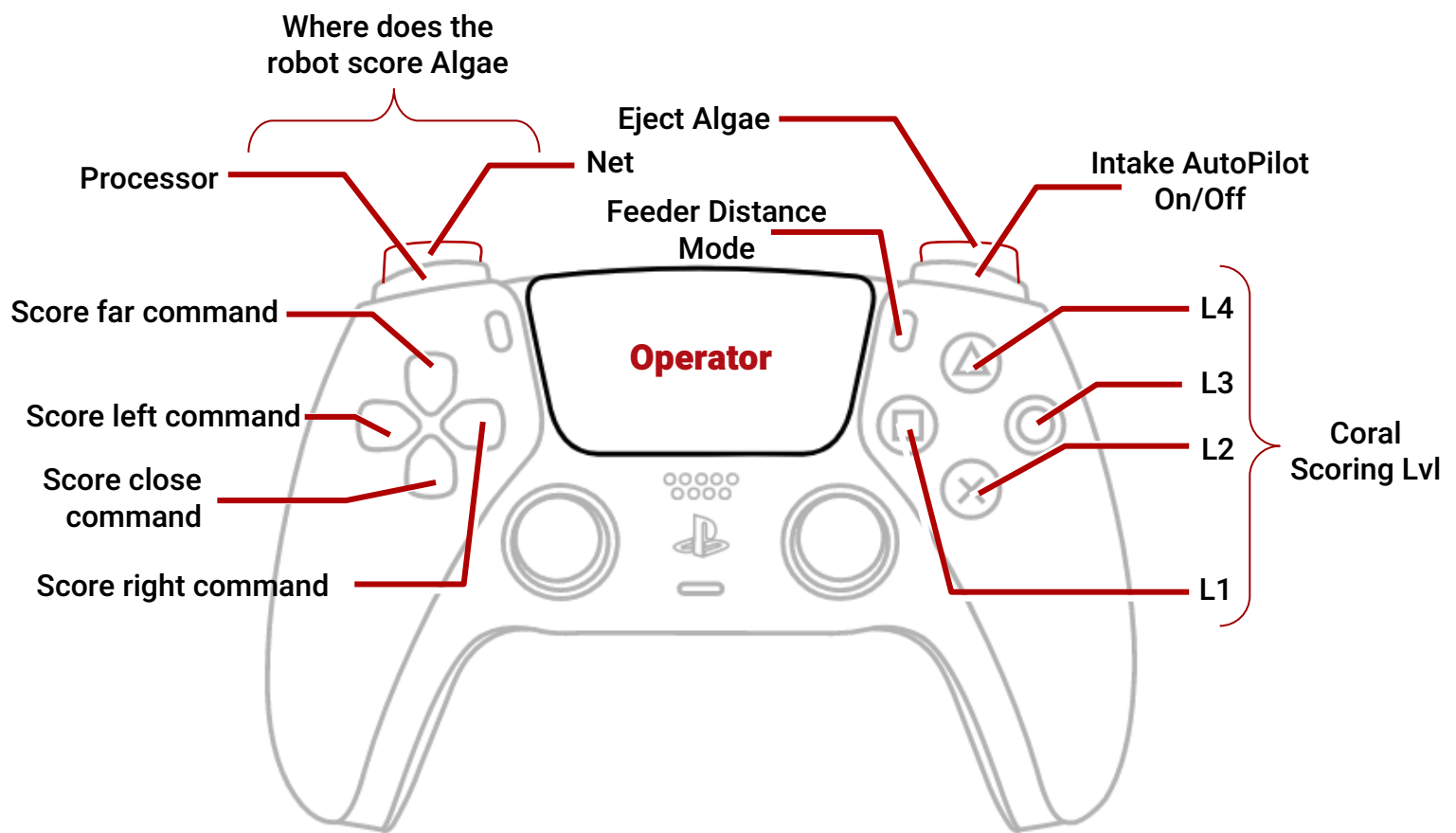
Climbing position control using an encoder sensor for the motor and utilizing conversion ratios

We used PID control to operate the climbing motor to ensure the mechanism reaches the end point at the optimal speed

Controlling the Robot



Controlling the Robot





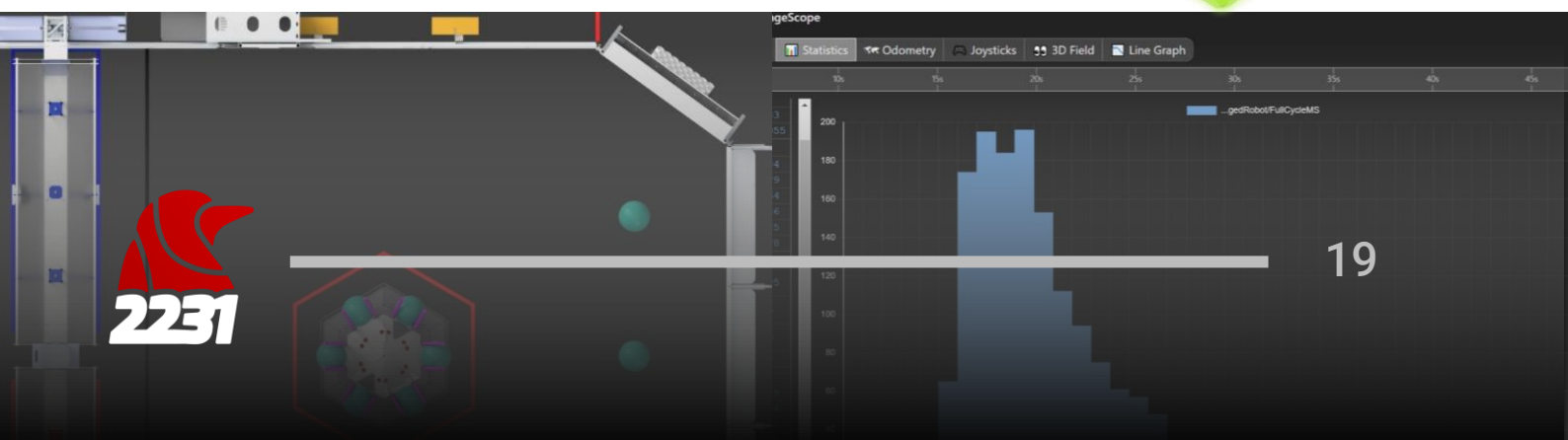
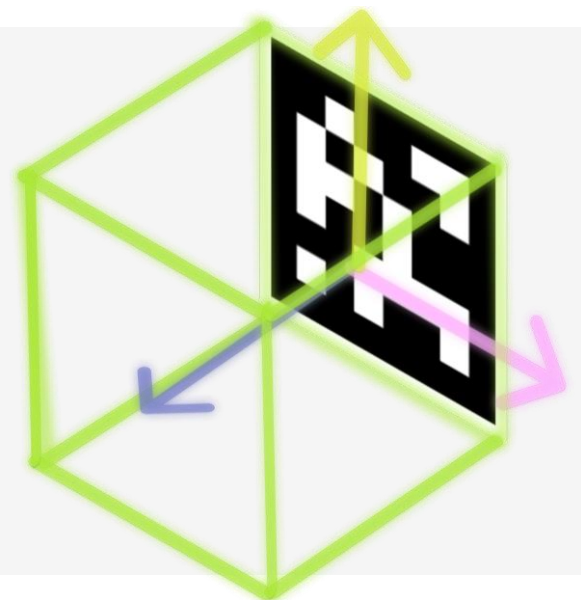
VISION

RICO is equipped with two Limelight 3G cameras and one Limelight 3 camera, enabling object detection & AprilTag recognition.

RICO uses AprilTags for precise intaking and scoring by accurately estimating its position on the field and aligning with game stations. While AprilTags provide real-time 3D positioning, factors like distance, camera quality, and motion can cause inaccuracies. To counter this, we developed a dynamic system with a Kalman Filter that combines AprilTag data and odometry. The system prioritizes reliable data, giving more weight to closer, higher-quality detections, ensuring accuracy within two centimeters.

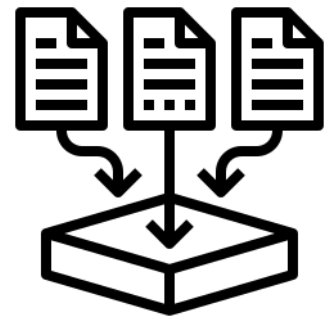
Always on Track

RICO features an AI-powered autonomous ground intake for Algae collection. Upon driver command, it identifies Algae locations and autonomously navigates to collect them, improving efficiency and simplifying driver control.



LOGGING SYSTEM

Understanding the **critical need for real-time system tracking**, we developed a **comprehensive logging infrastructure** that documents every measurable aspect of RICO during a match. This system tracks the speed of every mechanism, target locations, robot positioning, AutoPilot actions, and driver inputs—allowing for in-depth performance analysis and rapid troubleshooting.



To handle this large volume of data, we use **simulations and AdvantageScope**, enabling full match replays and real-world comparisons. This system proved invaluable at **ISR #4**, where we diagnosed an IMU inconsistency affecting odometry. By pinpointing a discrepancy between our **Limelight 3G camera data and robot positioning**, we swiftly replaced the cameras—restoring autonomous consistency and securing our event victory.

We also log **state transitions**, such as intake sensor readings that confirm game piece obtainment, ensuring **seamless multi-system coordination**. Additionally, we monitor the robot's orientation relative to its intended path, refining automation accuracy.

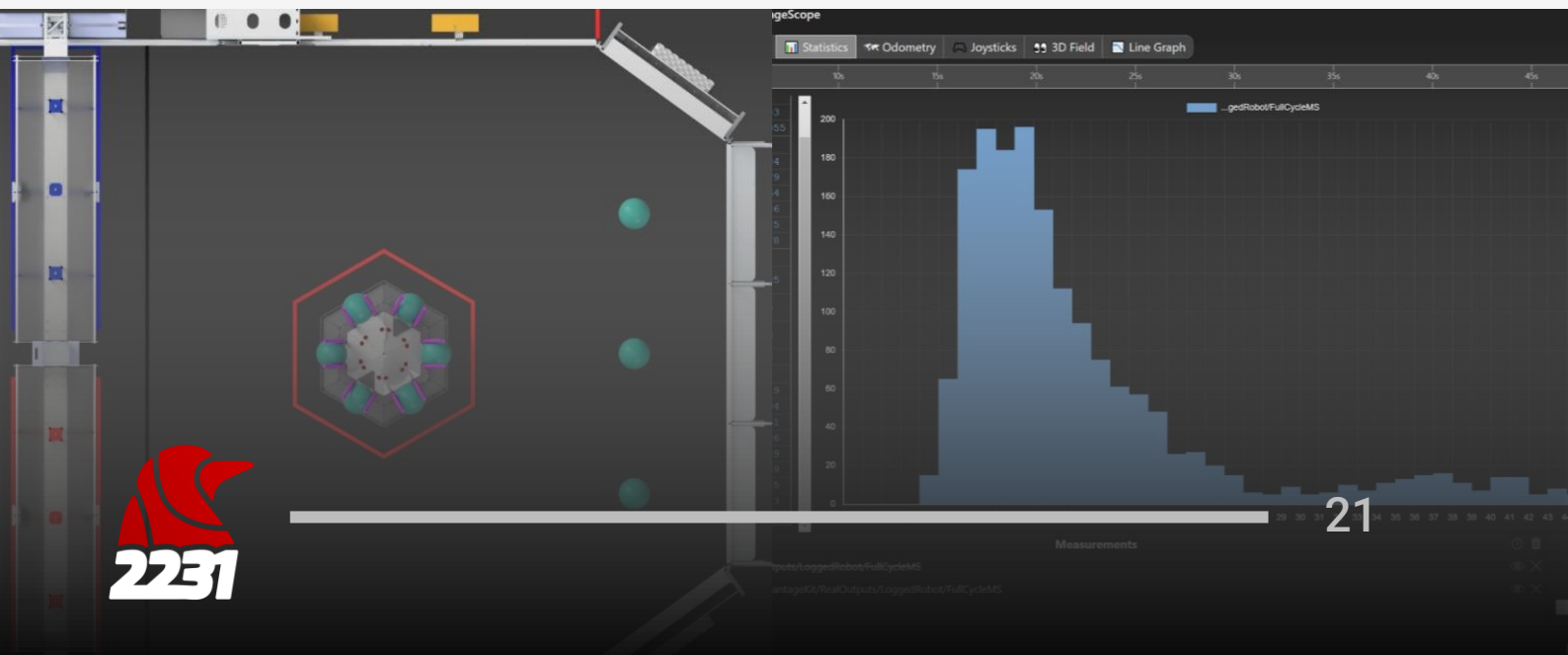
HUMAN INPUT

RICO is controlled by two drivers using separate controllers. The main driver handles movement, intaking, scoring, and climbing, executing actions instantly. The operator manages strategy, scoring height, and real-time field analysis, providing crucial updates to optimize driver performance.

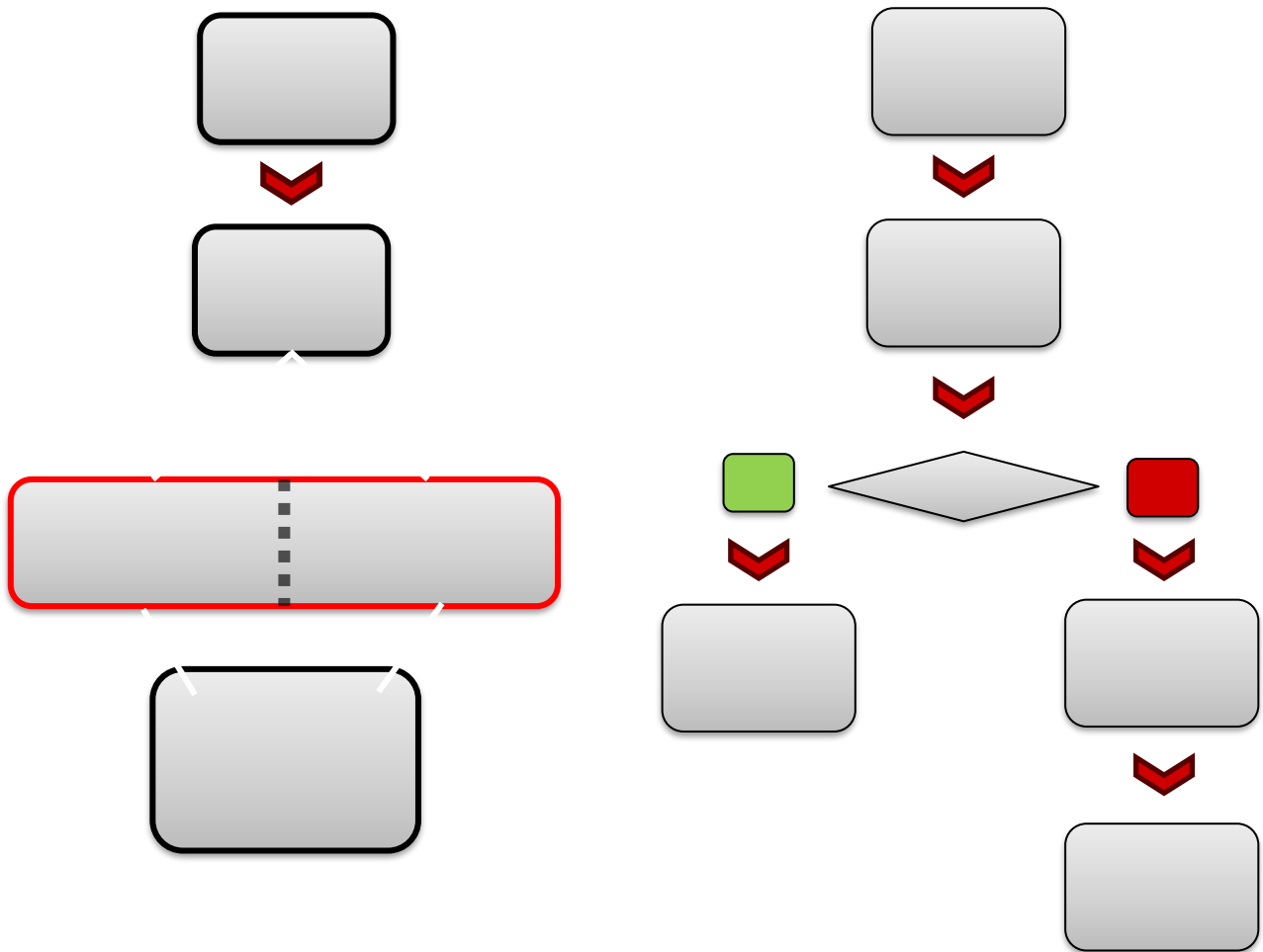


Automation to the MAX

Over 70% of RICO's movements are autonomous, powered by our AutoPilot algorithm. The driver navigates to key field areas, such as the reef's side for scoring, and from there, RICO takes over—executing precise intaking and scoring actions based on its location.



CONTROL SEQUENCE



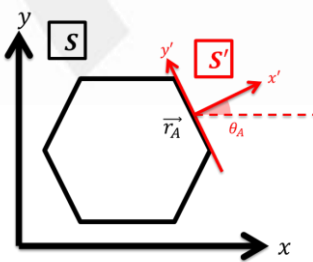
AUTO PILOT

The autopilot system knows to get end points and generates an optimal course to the end point which leads it to that point - the accuracy we've reached when calculating the robot's location allows us to perform every action and multi-systemic sequence with maximum efficiency and reliability.

The system is operated using three PID controllers which run a multi-dimensional movement profile for the different freedom levels of the robot's movement - which allows it to track the movement on the planned course.

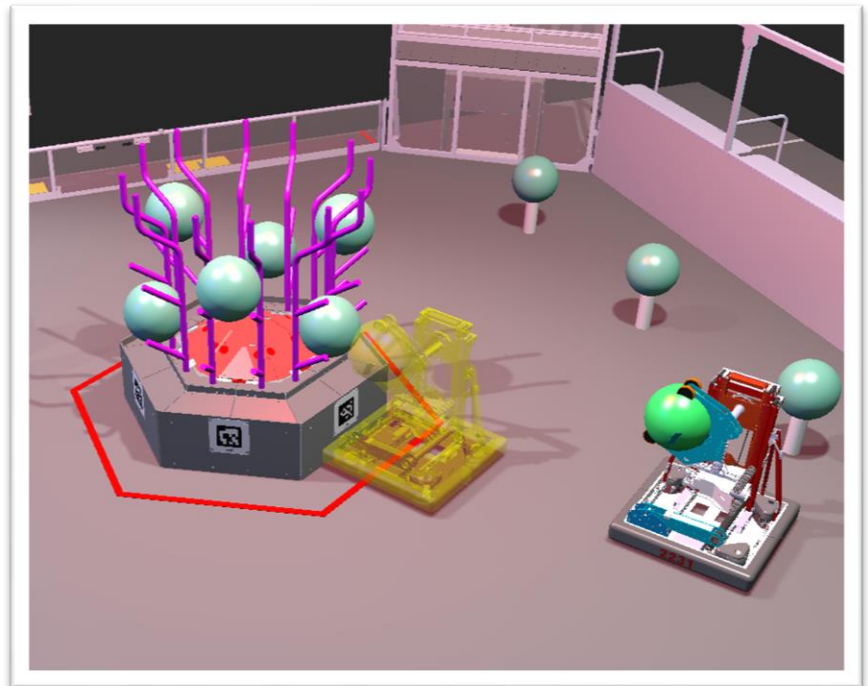
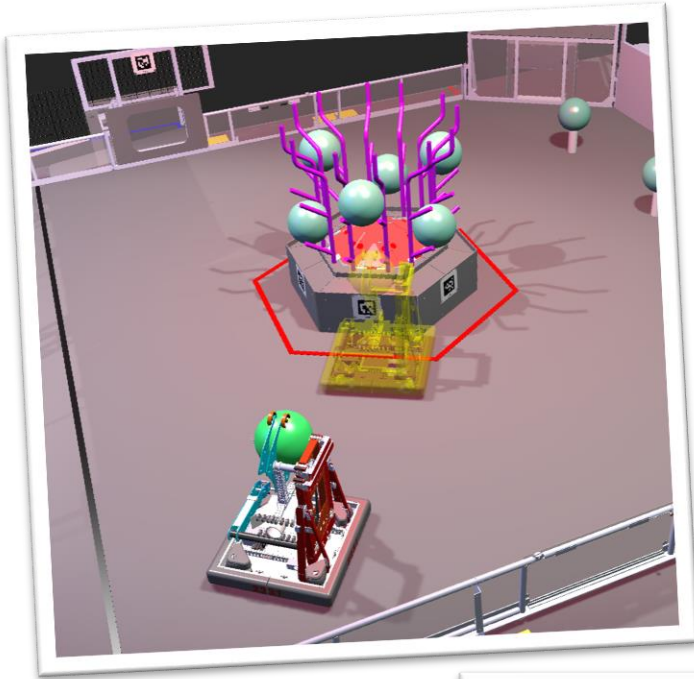
We estimate the robot's location using our Vision system and our odometry calculations,

We reached a level of accuracy which allows us to estimate the location of the robot with a deviation of no more than 2 centimeters.



$$\begin{aligned}\vec{r}_0 &= R(-\theta_A) \cdot \vec{r}_0' + \vec{r}_A \Rightarrow \begin{pmatrix} x_0 \\ y_0 \end{pmatrix} \\ &= \begin{pmatrix} \cos(\theta_A) & \sin(\theta_A) \\ -\sin(\theta_A) & \cos(\theta_A) \end{pmatrix} \cdot \begin{pmatrix} x_0' \\ y_0' \end{pmatrix} + \begin{pmatrix} x_A \\ y_A \end{pmatrix}\end{aligned}$$

AUTO PILOT



2231

OnyxTronix



משרד החינוך

